



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 832-5200

D4435-9

Job Sheet 166928



Part No: D4435-9

Part Name: Bracket



Part Weight: 0 lbs

Job Created: 10/20/17

Due Date: 10/15/17

Type: Stock

Ship Via:

Job Qty: 6 ea

Status: Scheduled

Job Tracking No:

Created By: Victoria Michaud-Febrille

Description:

Push.
Fast due.

due 10/17/17

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	6 Ea		10/14/17	0.00	0.00	Start Up Waterjet1	SC
100	Waterjet	6 pcs		10/14/17	0.00	0.33	Waterjet1	SC DAS
120	QC	6 pcs		10/14/17	0.00	0.00	QC8	38
130	Brake NC	6 pcs		10/14/17	0.03	0.18	Brake NC 2	17-11-13-3.42
140	QC	6 pcs		10/14/17	0.00	0.00	QC5	38
150	HandFinish	6 pcs		10/14/17	0.00	0.16	HandFinish1	2017-11-06 75L
160	QC	6 pcs		10/14/17	0.00	0.00	QC7	BR 17-11-13
165	Powdercoat	6 pcs		10/15/17	0.00	0.10	Powdercoat4	BR 17-11-13
170	QC	6 pcs		10/15/17	0.00	0.00	QC3	38 DAS
180	Packaging	6 pcs		10/15/17	0.00	0.00	Packaging3	51091 14 2017
190	QC21-SA	6 Ea		10/15/17	0.00	0.00	QC21	DAS-39 21 9-33 NOV 15 2017

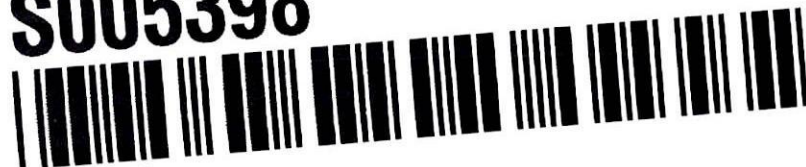
Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.040	0	125	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	1.250Inches $\pm$ 0.030	1.280 1.220		
2	Bracket	2.800Inches $\pm$ 0.030	2.830 2.770		
3	Bracket	0.098Inches + 0.005 - 0.001	0.103 0.097	Diameter	
4	Bracket	0.130Inches $\pm$ 0.030	0.160 0.100		
5	Bracket	0.130Inches $\pm$ 0.030	0.160 0.100		
6	Bracket	0.040Inches $\pm$ 0.010	0.050 0.030		

DART
AEROSPACE
S005398



Bracket

PART NO: D4435-9
Revision:
Operation:
Quantity: 6
Change No:

Start up Operation

Mfg Date: 11/02/17
Job No: 166928

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QS1042) Approval	
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor Approval Verification
					QC / QA Coordinator Approval
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					